

自动机操作保养注意事项：

一，加润滑油周期

1. 机构部分(黄油)

每周一次：合模曲臂，机械手导轨，推动机构导轨

每月一次：自转座轴承，小链条，合模主轴

2. 低压气路（1#透平油）

每周一次：油雾器

二，生产前检查项目

1. 各运动部件是否牢固，螺丝是否松动脱落，特别是冲击力较强的地方。

2. 检查高压气源，低压气源（保证压力在 8-9KG），电源，水源是否正常。

3. 检查各急停开关，保护装置检测开关是否正常。

4. 检查灯管是否有损坏，断裂。

5. 检查各气动元件是否漏气，动作是否灵敏。

三，维修注意事项

1. 机器维修时，要先放掉低压气，以确保安全维修。如需要手动观察单独动作，一定要清楚单独按钮的作用，然后再动作，确保误动作引起不必要的麻烦。（特别注意机械手的位置）

2. 机器每次维修完后，一定要清理工具和螺丝之类的东西，以免遗留在机器内，影响机器的正常运转。

朗斯吹瓶机

Notice of operating and maintenance

< I > Lubrication cycle

1. Machine structure(grease)

Once per week:Mold-Close toggle, Robot Clamping -device rail,pushing-device rail

Once per month:Rotation base bearing,small chain and mold-close shaft

2. Low pressure air circuit(1#turbine oil)

Once a week: Atomized oil lubricator

< II >Inspection items before running the machine

- 1.The moving parts and screws should be checked carefully.
- 2.Check the high and low pressure air supply (low pressure air must be 8-9KG).check and confirm the power and water supply.
- 3.Check all the emergency-stop switches and detective switches of protective devices.
- 4.Check T-tubes(Heating lamps)
- 5.Check all the pneumatic parts and confirm they are in good condition

<III>Notice of maintenance

- 1.Firstly,release the low pressure air for safety. Second.if you want to check the individual action on Manual mode.make sure the button's function clearly then operate.in this way you can avoid unnecessary troubles.(Note:Make sure the position of robot clamping -devices)
- 2.Collect all the tools and screws from the machine after maintenance because these parts will damage the machine.

LONES blow molding machine